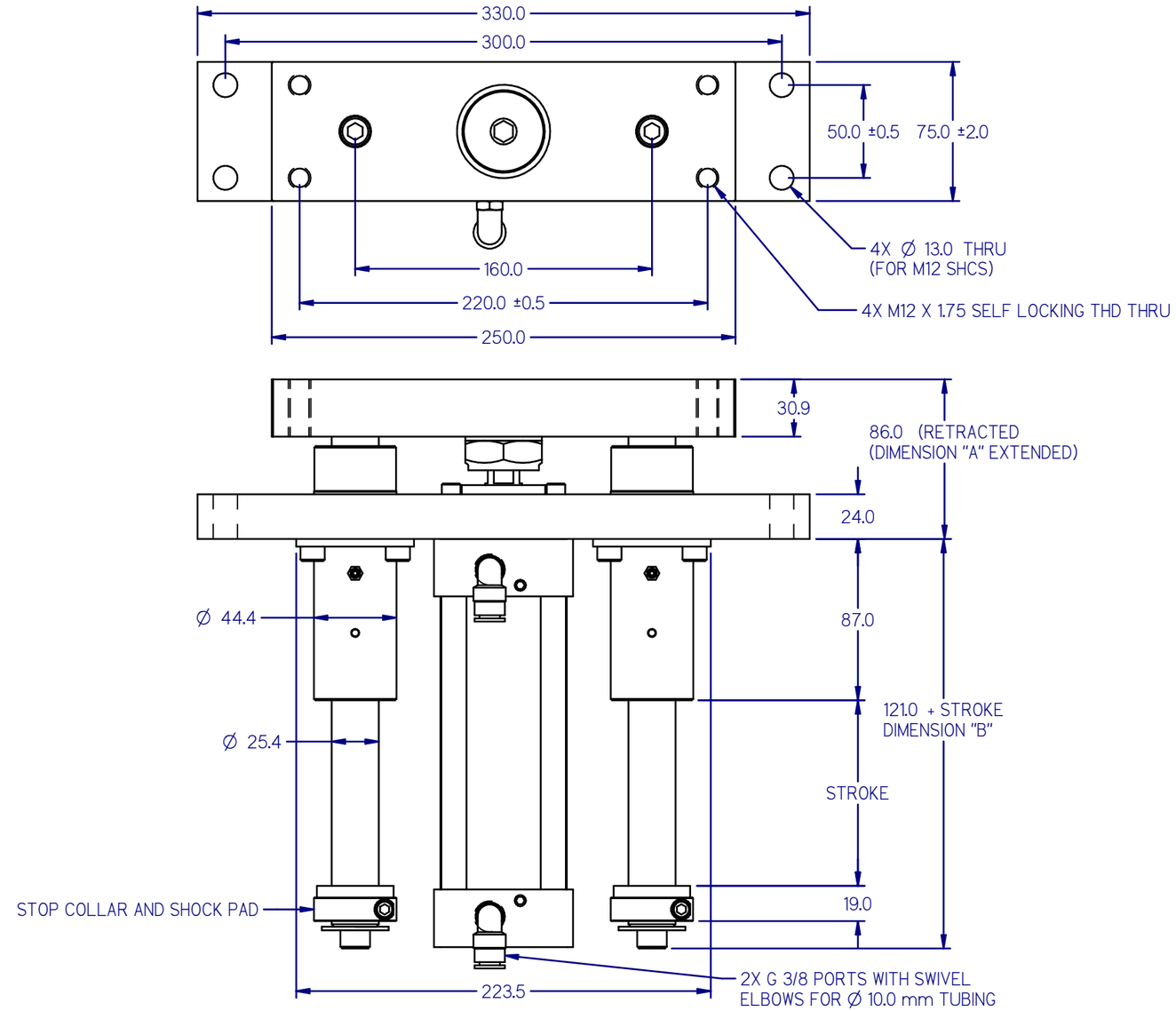
DRAWING NO.	SHEET NO:	REV	BOOK NO:														
B- 313948-99										E EXTRUSION DIMENSION	R MANDATORY CHAMFER	M MODIFY	CS CUSTOMER SPECIFICATION	SIMILAR TO:		DRAWING TYPE:	
														REPLACES: Q288131-99		DRAWN AS:	



ADJUSTABLE AIR LIFTER UNIT Ø63 BORE				
FORD PART NUMBER	STROKE (mm)	A (mm)	B (mm)	PHD PART NUMBER (C#)
WDX18-80-20063050	50	136	171	ML315875 (C313948-050)
WDX18-80-20063075	75	161	196	ML315876 (C313948-075)
WDX18-80-20063100	100	186	221	ML315877 (C313948-100)
WDX18-80-20063150	150	236	271	ML315878 (C313948-150)
WDX18-80-20063200	200	286	321	ML315879 (C313948-200)
WDX18-80-20063250	250	336	371	ML315880 (C313948-250)

CUSTOMER APPROVAL

PRINTED NAME: _____

SIGNED NAME: _____ DATE: _____

REV	CHG	DESCRIPTION	BY	DATE	CHKD	DOC NO

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ALL DIMENSIONS ARE REFERENCE ONLY UNLESS OTHERWISE NOTED

ASME Y14.5M - 1994
THIRD ANGLE PROJ

REMOVE BURRS AND BREAK ALL EDGES .015 MAX

SCALE: -----

TITLE: DRAWING; APPROVAL

FIRST USED ON: PHL6 SERIES LIFTER

	BY:	DATE:
DSG	KAS	03-21-19
DWG	JAS	03-21-19
CHK	KAS	03-21-19

MATERIAL: NOTED

HEAT TREAT: -----

FINISH/PLATING: -----

TYPE OF CHANGE: | BY:

DRAWING NO. B- 313948-99 | SHEET NO: